Centennial® PLASTICS, INC.

centennialplastics.com

# Centennial Plastics Inc. HDPE Gas Pipe print line:

1 1/4" CENTENNIAL CenGas HDPE IPS SDR 11 ASTM D2513 PE 4710 CEE NR =00100= HASTINGS NE =21132 02 B =100=

**The non-mandatory, preferred order for all the items required in the print line in the marking sections 7.1 and 7.2 are:**

1. Pipe size including sizing system (IPS, CTS or OD)
2. SDR (DR) or minimum wall thickness
3. Manufacturer's name or trademark
4. GAS
5. Pipe material designation code
6. Elevated temperature code from Table 5
7. ASTM D2513
8. Manufacturer's lot code (includes date of manufacture in some cases)
9. Additional information, including date of manufacture, sequential footage, third party certification mark, etc.

**Example Above:**

1. 1 1/4" IPS diameter
2. Name of manufacturer
3. CenGas trademark name
4. Raw Material (high density polyethylene)
5. SDR or minimum wall thickness
6. ASTM D2513
   (ASTM standard for gas distribution pipe)
7. PE 4710 (high density polyethylene raw material designation
8. CEE (elevated temperature code).
9. NR (no rework)
10. Footage marker (100')
11. City and State of manufacture
12. Date code
    (year produced-2021, day of the year-132)
13. Line code
    (manufacturing line produced on-line 2)
14. Shift code (B shift)
15. Material manufacturer code

**Bar Code information:**

Tracking & Traceability System of Natural Gas Distribution Components including lot code, production date, material, coiled or straight, pipe diameter and manufacturer ID.

AMTIVO
ISO 9001:2015 Certified
Quality Management

centennialplastics.com

NEBRASKA
1830 Centennial Ave.
Hastings, NE 68901

IDAHO
5150 Treasure Valley Way
Nampa, ID 83687

info@centennialplastics.com
402-462-2227