



Centennial Plastics Inc. MDPE Gas Pipe print line:

1 1/4" CENTENNIAL CenGas MDPE IPS SDR 11 ASTM D2513 CEE PE 2708 NSF gas UP CODE 21122 B 11 100 HASTINGS NE BAR CO 136

The non-mandatory, preferred order for all the items required in the print line in the marking sections 7.1 and 7.2 are:

- | | |
|---|--|
| 1. Pipe size including sizing system (IPS, CTS or OD) | 7. ASTM D2513 |
| 2. SDR (DR) or minimum wall thickness | 8. Manufacturer's lot code (includes date of manufacture in some cases) |
| 3. Manufacturer's name or trademark | 9. Additional information, including date of manufacture, sequential footage, third party certification mark, etc. |
| 4. GAS | |
| 5. Pipe material designation code | |
| 6. Elevated temperature code from Table 5 | |

Example Above:

- | | |
|---|--|
| 1. 1 1/4" IPS diameter | 10. UP code certification |
| 2. Name of manufacturer | 11. Date code
(year produced-2021, day of the year-122) |
| 3. CenGas trademark name | 12. Shift code (B shift) |
| 4. Raw Material (medium density polyethylene) | 13. Line code
(manufacturing line produced on-line 11) |
| 5. SDR or minimum wall thickness | 14. Material manufacturer code |
| 6. ASTM D2513
(ASTM standard for gas distribution pipe) | 15. Bar Code |
| 7. CEE (Elevated temperature code) | 16. Footage Marker (136') |
| 8. PE 2708 (medium density polyethylene raw material designation) | |
| 9. NSF gas (3rd party certification) | |

Bar Code information:

Tracking & Traceability System of Natural Gas Distribution Components including lot code, production date, material, coiled or straight, pipe diameter and manufacturer ID.



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